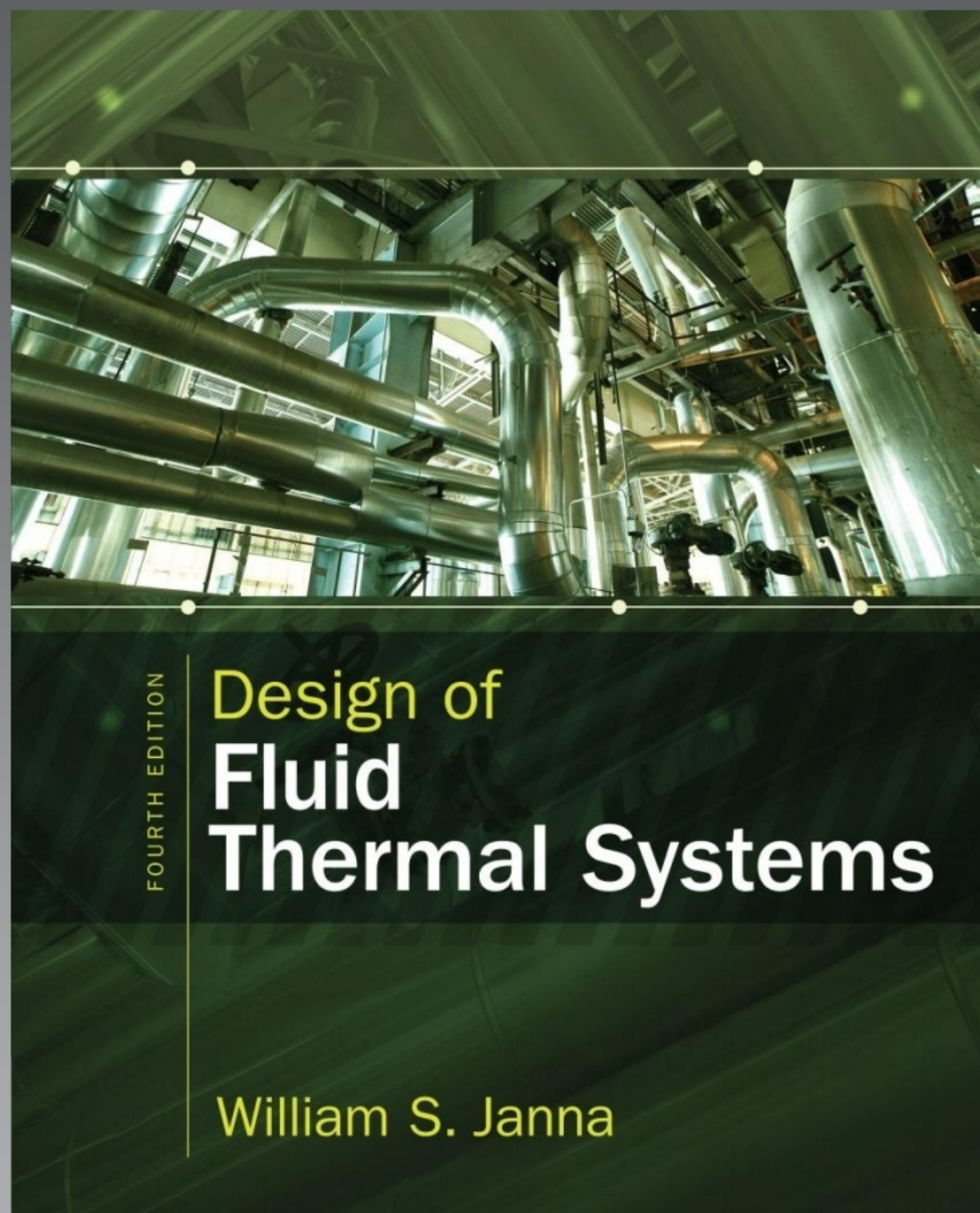




Chapter 3

Piping Systems I

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3.0 – Reynolds number

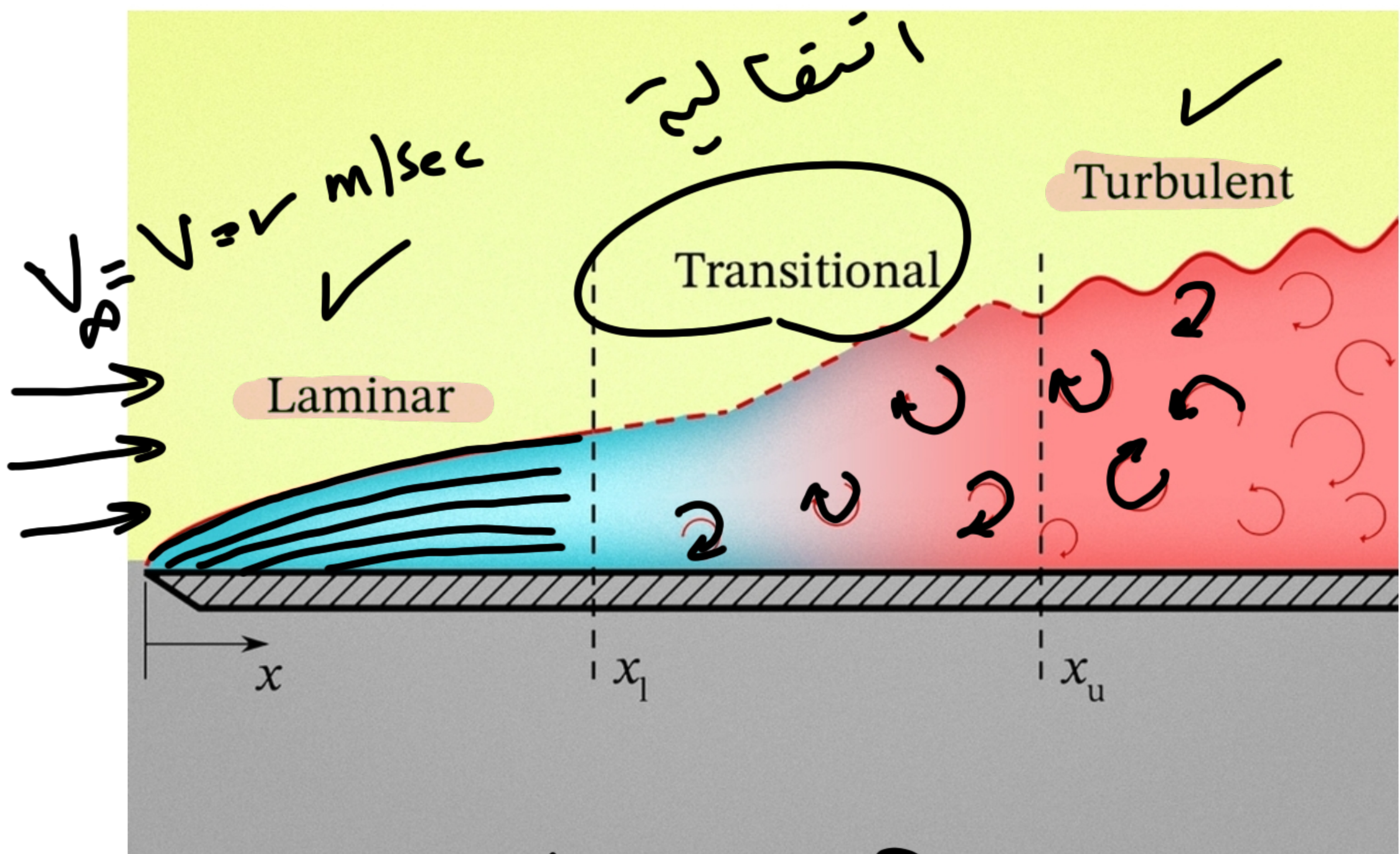
Flow can be characterized as:

- ✓ • Laminar flow → $Re = \frac{\rho V D}{\mu g_c} = \frac{V D}{\nu} < 2100$
- ✓ • Turbulent flow → $Re > 4000$
- ✓ • V : is the average velocity of the flow
- ✓ • D : is a characteristics dimension
the duct cross section

A quick warning:

*This concept, under whatever terms and nomenclature you learned it ($\rho V D / \mu$, $V D / \nu$, ratio of inertial to viscous forces), **MUST** be completely familiar in all aspects to you.

**This course will not be passable if you don't remember fluid mechanics and dynamics.*



$$Re = \frac{\text{Inertia Force}}{\text{Viscous Force}}$$

$$Re = \frac{\rho V L_c}{\mu}$$

$$\text{kg/m}^3$$

$$\nu = \frac{\mu}{\rho}$$

kinematic viscosity

$\rho \rightarrow$ density

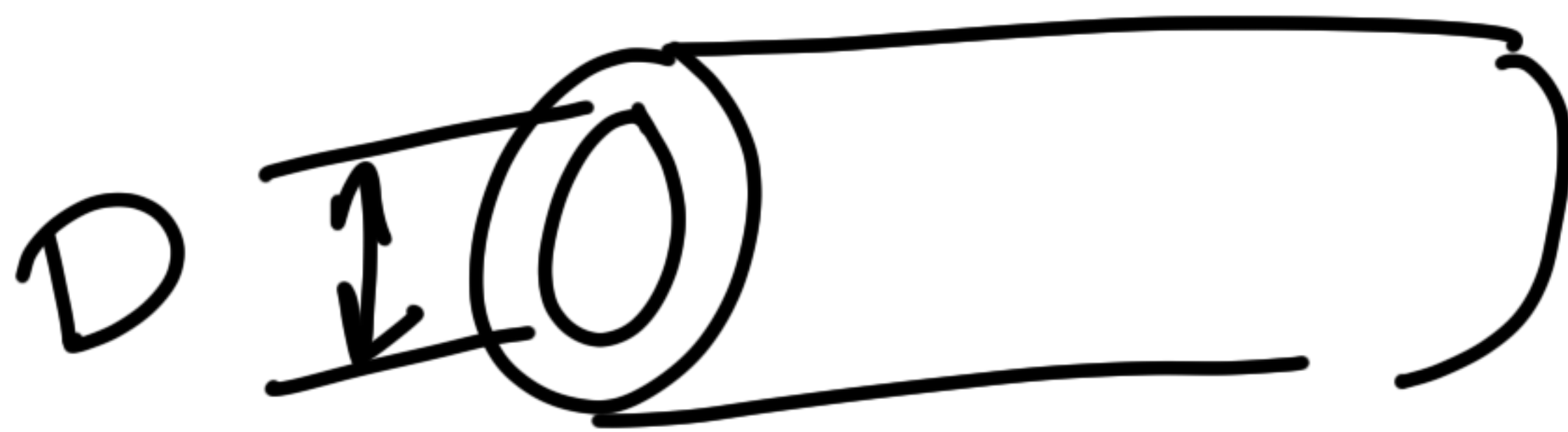
$V \rightarrow$ velocity m/sec

$\mu \rightarrow$ dynamic viscosity

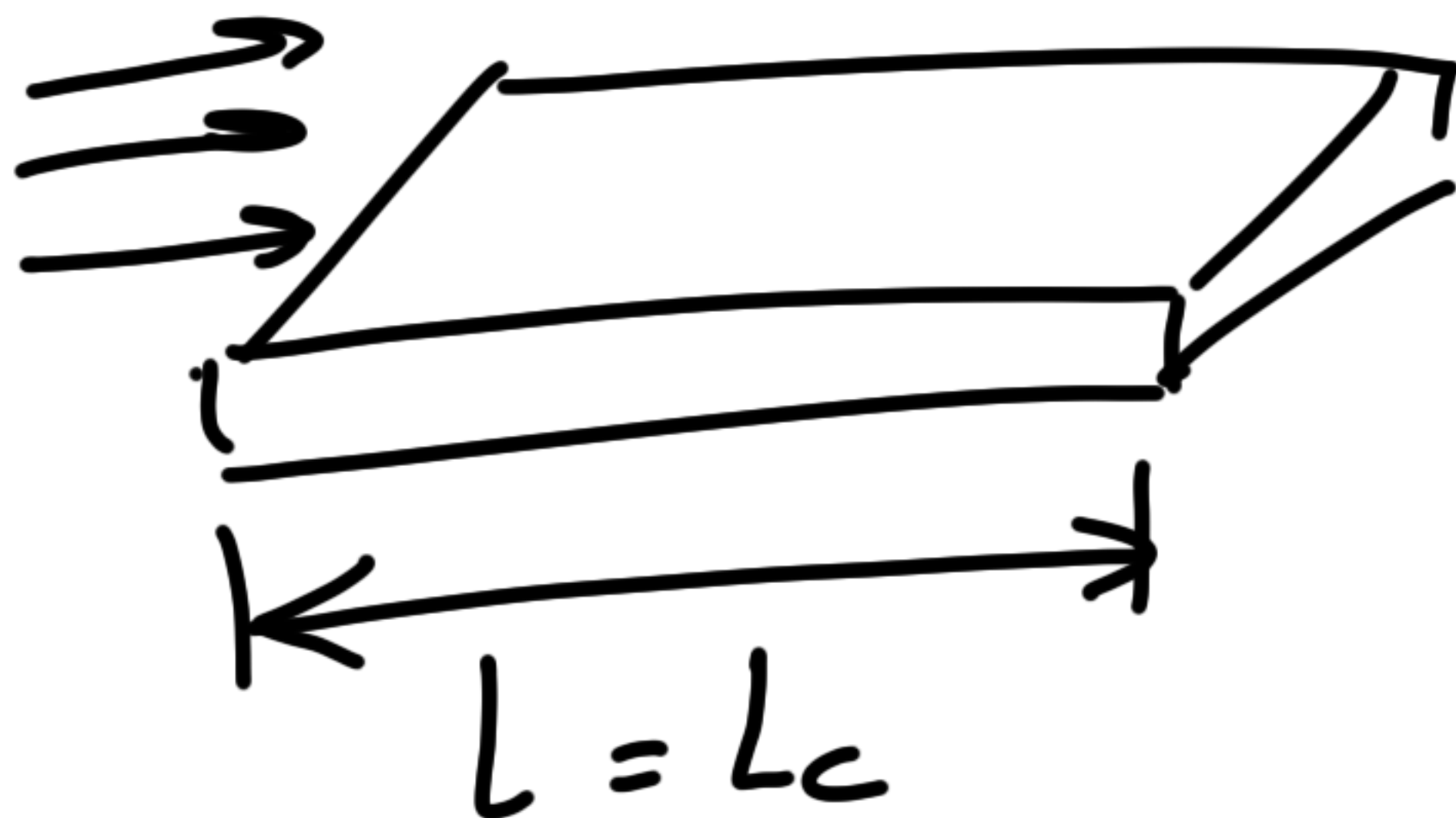
$$Re = \frac{\rho V L_c}{\mu} = \frac{V L_c}{\nu}$$

$$\frac{\text{kg}}{\text{m} \cdot \text{sec}} \left\{ \frac{\text{N}}{\text{m}^2} \cdot \text{sec} \right\}$$

Pa. sec



$$L_c = D$$



$$Re < 2100$$

the flow is laminar

$$f = \text{friction factor} = \frac{64}{Re}$$

$$f > 4000 \checkmark$$

the flow is turbulent.

$$f = \frac{0.25}{\left(\log \left[\frac{\epsilon/D}{3.7} + \frac{5.74}{Re^{0.9}} \right] \right)^2}$$

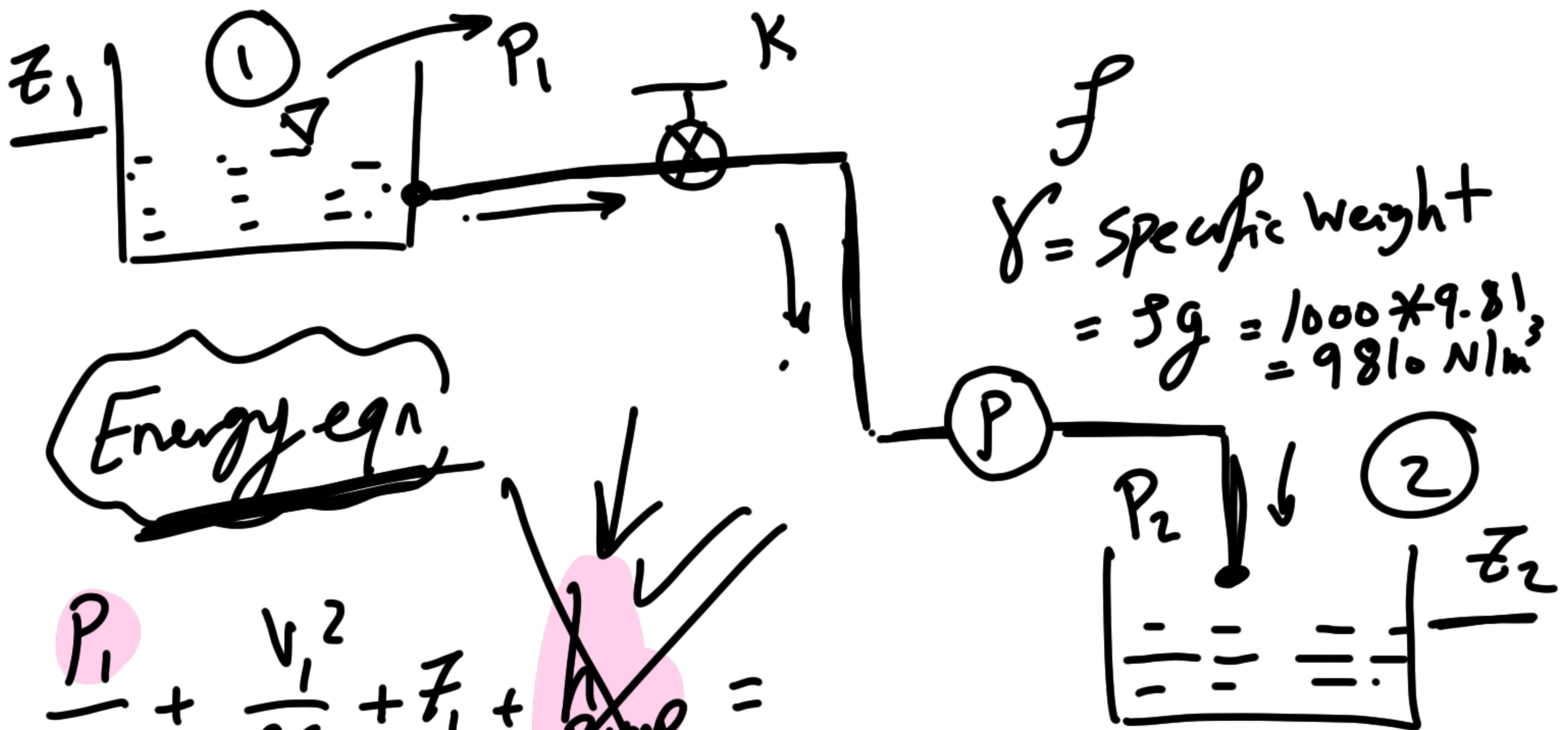
$\frac{\epsilon}{D}$ relative roughness

moody chart

$D \rightarrow$ diameter. (mm)

$\epsilon \rightarrow$ absolute roughness

Tables mm



Energy eqn

$$\frac{P_1}{\gamma} + \frac{V_1^2}{2g} + z_1 + h_{\text{pump}} =$$

$$\frac{P_2}{\gamma} + \frac{V_2^2}{2g} + z_2 + h_{\text{Turbine}} + h_{\text{Losses}} =$$

h_{losses} = major loss + minor loss

$$= f \frac{L}{D} \frac{V^2}{2g} + \sum K \frac{V^2}{2g}$$

friction factor

Tables.

V_1, A_1



$$A_1 V_1 = A_2 V_2$$

Continuity eqn.

$$\frac{A_1}{A_2} = \frac{V_2}{V_1}$$

$$\dot{W}_{\text{pump}} = \frac{\gamma Q h_{\text{pump}}}{\eta_{\text{pump}}}$$

$\swarrow$
 $0.8 \sim 0.9$

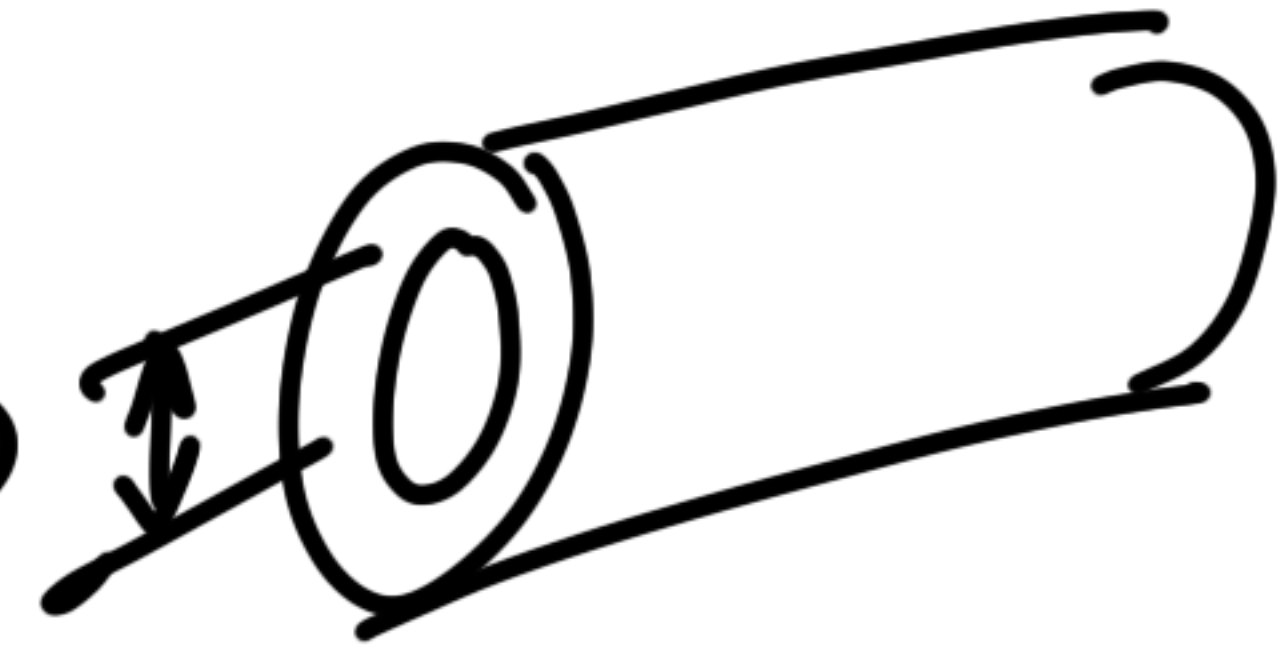
$$\gamma = 9810$$

$$Q = \checkmark \text{ m}^3/\text{sec}$$

$$h_{\text{pump}} = \checkmark$$

$$Re = \frac{8 \nu L_c}{\mu} = \frac{\nu L_c}{2\eta}$$

$$Re = \frac{8 \nu D_h}{\mu}$$



D_h = hydraulic diameter

$$D_h = D$$



$$D_h = \frac{4 A_c}{P} \rightarrow \text{perimeter}$$

$$D_h = \frac{4 \left[\frac{\pi D^2}{4} \right]}{\pi D} = D$$

$$D_h = \frac{4 A_c}{P} = \frac{2bh}{b+h}$$

3.2 Equivalent Diameters for Noncircular Ducts

R_h : is the hydraulic radius and widely used for flow in open channels.

D_{eff} : is the diameter of a circular duct that has the same area as the noncircular duct of interest → Continuity equation

D_h : is the hydraulic diameter → Momentum equation (widely used).

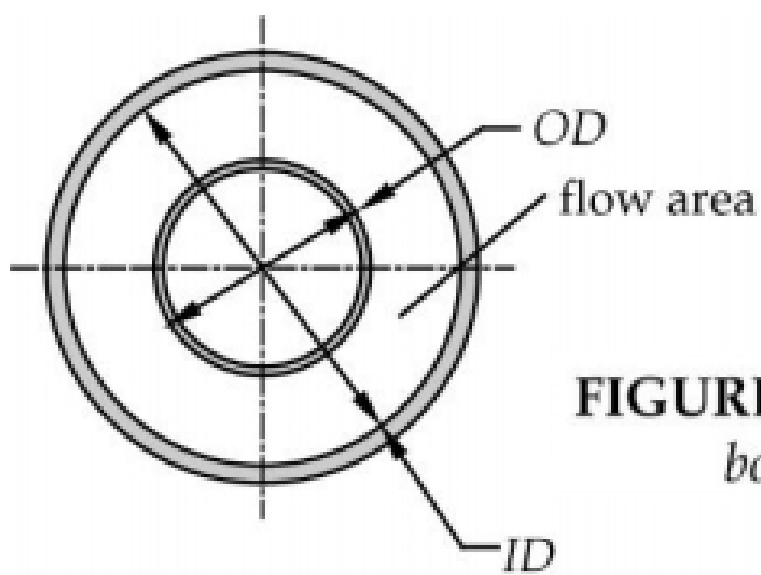


FIGURE 3.1. Annular cross section bounded by two tubes.

$$R_h = \frac{\text{area of flow}}{\text{wetted perimeter}} = \frac{A}{P}$$

$$R_h = \frac{A}{P} = \frac{\pi D^2/4}{\pi D} = \frac{D}{4}$$

$$\frac{\pi D_{eff}^2}{4} = A_{\text{noncirc duct}}$$

$$\frac{\pi D_{eff}^2}{4} = hw$$

$$D_{eff} = 2\sqrt{hw/\pi}$$

$$D_h = \frac{4 \cdot \text{area of flow}}{\text{wetted perimeter}} = \frac{4A}{P} = \frac{4\pi D^2/4}{\pi D} = D$$

~~✗~~

3.2 – Equivalent diameters

The flow area is not a circle (it's a donut) here, so the ID cannot be used directly in calculations. We use equivalent diameters instead.

For a rectangular duct of dimensions $h \times w$,

$$D_h = \frac{4hw}{2h + 2w} = \frac{2hw}{h + w} = \frac{2bh}{b + h}$$

~~✗~~

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3.3 – Flow in a duct

$$\sum F_i = \iint_{CS} V_i \rho V_n dA$$

$$\text{or } pA - \tau_w P dz - (p + dp)A = 0$$

$P dz$ is perimeter times axial distance

$$\frac{dp}{dz} = -\tau_w \frac{P}{A} = -\tau_w \frac{4P}{4A}$$

or in terms of hydraulic diameter,

$$\frac{dp}{dz} = -\frac{4\tau_w}{D_h} \rightarrow \text{Applies for any cross section}$$

$$f = \frac{4\tau_w}{\rho V^2/2} \quad \text{Darcy-Weisbach friction factor.}$$

$$f' = \frac{\tau_w}{\rho V^2/2} \quad \text{Fanning friction factor}$$

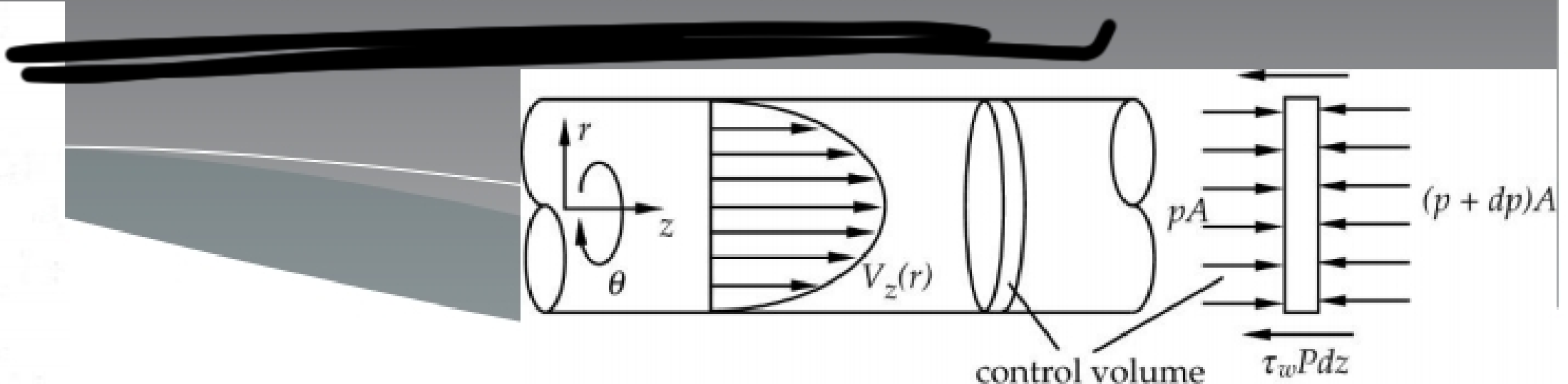


FIGURE 3.2. Laminar flow in a circular duct.

$$dp = - \frac{\rho V^2}{2} \frac{f dz}{D_h}$$

$$p_2 - p_1 = - \frac{\rho V^2}{2} \frac{f L}{D_h}$$

Energy eqn

$$\frac{p_1}{\rho g} + \frac{V_1^2}{2g} + z_1 = \frac{p_2}{\rho g} + \frac{V_2^2}{2g} + z_2 + \frac{f L}{D_h} \frac{V^2}{2g}$$

$$\gamma = \rho g$$

$$\left(\begin{array}{c} \text{pressure} \\ \text{head} \end{array} + \text{KE} + \text{PE} \right)_1 = \left(\begin{array}{c} \text{pressure} \\ \text{head} \end{array} + \text{KE} + \text{PE} \right)_2 + \left(\begin{array}{c} \text{energy loss} \\ \text{due to friction} \end{array} \right)$$

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3.4 – Getting the friction factor

- * Note that all this applies to circular flow paths, and Newtonian fluids.
- * For laminar flow $f = 64/Re$ ✓
- * For turbulent flow, relative roughness and the Reynolds number of a flow are used to calculate the friction factor.
- * The Moody diagram is an engineering classic.
- * Transformations of it solve specific problems.

ϵ/D

3.4 Friction Factor and Pipe Roughness

Laminar Flow of a Newtonian Fluid in a Circular Duct

$$V_z = \left(-\frac{dp}{dz}\right) \left(\frac{R^2}{4\mu}\right) \left[1 - \left(\frac{r}{R}\right)^2\right] \quad \left(\begin{array}{c} \text{laminar flow} \\ \text{circular duct} \end{array}\right)$$

$$Q = \int_{CS} V_n dA$$

Continuity eqn.

$$dA = r dr d\theta$$

$$Q = \int_0^{2\pi} \int_0^R \left(-\frac{dp}{dz}\right) \left(\frac{R^2}{4\mu}\right) \left[1 - \left(\frac{r}{R}\right)^2\right] r dr d\theta$$

Integrating and solving, we get

$$Q = \frac{\pi R^4}{8\mu} \left(-\frac{dp}{dz}\right)$$

The average velocity is given by

$$V = \frac{Q}{A} = \frac{R^2}{8\mu} \left(-\frac{dp}{dz}\right)$$

$$dp = -\frac{\rho V^2}{2} \frac{f dz}{D_h}$$

$$f = \frac{32\mu}{\rho V R} = \frac{64\mu}{\rho V D} = \frac{64}{Re}$$

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$$f = \frac{64}{Re}$$

(laminar flow circular duct)

Turbulent Flow in a Circular Duct

$$f = f(Re, \epsilon/D)$$

relative roughness ϵ/D

$\epsilon \rightarrow$ absolute roughness

Table.

TABLE 3.1. Roughness factor for various pipe materials.

Pipe Material	ϵ , ft	ϵ , mm
Steel		
Commercial	0.00015	0.046
Corrugated	0.003–0.03	0.9–9
Riveted	0.003–0.03	0.9–9
Galvanized	0.0002–0.0008	0.06–0.25
Mineral		
Brick sewer	0.001–0.01	0.3–3
Cement-asbestos		
Clays		
Concrete		
Wood stave	0.0006–0.003	0.18–0.9
Cast iron	0.00085	0.25
Asphalt coated	0.0004	0.12
Bituminous lined	0.000008	0.0025
Cement lined	0.000008	0.0025
Centrifugally spun	0.00001	0.0031
Drawn tubing	0.000005	0.0015
Miscellaneous		
Brass	0.000005	0.0015
Copper		
Glass		
Lead		
Plastic		
Tin	0.0002–0.0008	0.06–0.25
Galvanized		
Wrought iron	0.00015	0.046
PVC	Smooth	Smooth

First Moody diagram

relative roughness ϵ/D

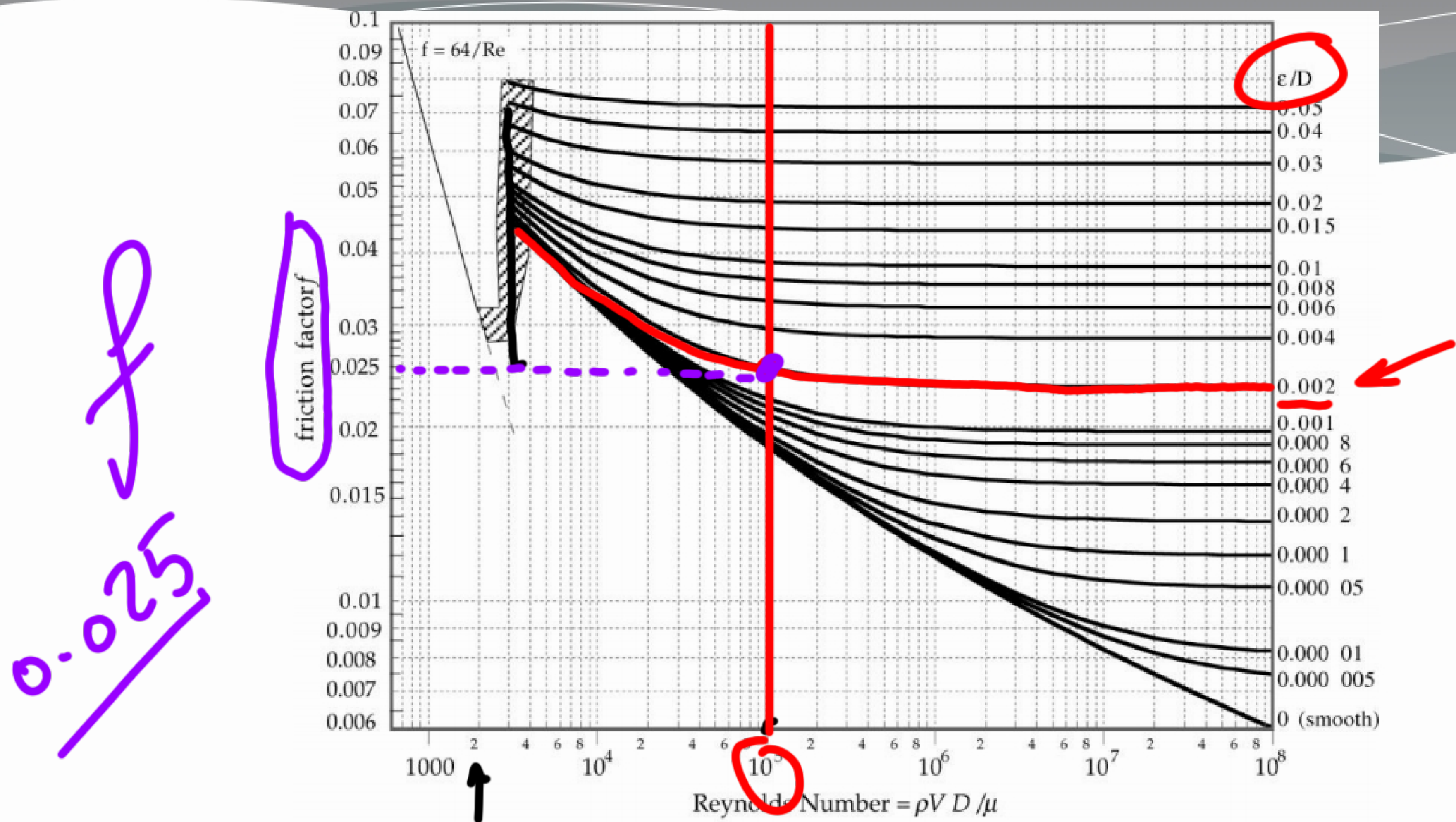
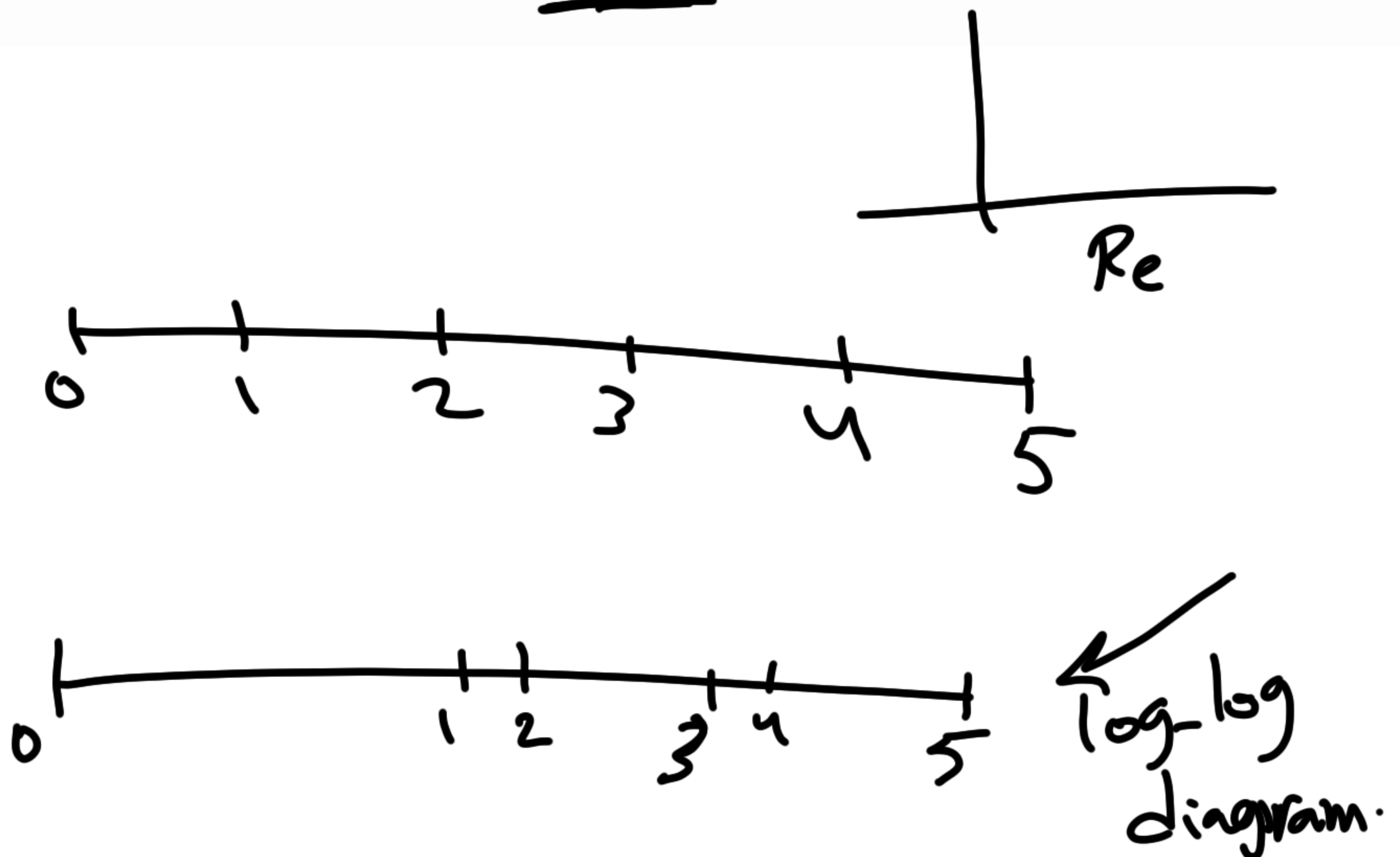


FIGURE 3.3. Moody diagram constructed with Chen equation.



The Chen equation is valid for $Re \geq 2100$

$$f = \left[-2.0 \log \left\{ \frac{\epsilon}{3.7065D} - \frac{5.0452}{Re} \log \left(\frac{1}{2.8257} \left[\frac{\epsilon}{D} \right]^{1.1098} + \frac{5.8506}{Re^{0.8981}} \right) \right\} \right]^{-2} \quad (3.15)$$

The Churchill Equation, also valid for $Re \geq 2100$, is:

$$f = 8 \left\{ \left[\frac{8}{Re} \right]^{12} + \frac{1}{(B + C)^{1.5}} \right\}^{\frac{1}{12}} \quad (3.16)$$

where

$$B = \left[2.457 \ln \frac{1}{(7/Re)^{0.9} + (0.27\epsilon/D)} \right]^{16}$$

and

$$C = \left(\frac{37530}{Re} \right)^{16}$$

The Haaland Equation is

$$f = \left\{ -0.782 \ln \left[\frac{6.9}{Re} + \left(\frac{\epsilon}{3.7D} \right)^{1.11} \right] \right\}^{-2} \quad (3.17)$$

Another correlation is the Swamee-Jain Equation, which is

$$f = \frac{0.250}{\left\{ \log \left[\frac{\epsilon}{3.7D} + \frac{5.74}{Re^{0.9}} \right] \right\}^2} \quad (3.18)$$

moody chart

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ϵ/D

Re

$$h_{losses} = \left(f \frac{L}{D_h} + \sum K \right) \frac{V^2}{2g}$$

3.5 – Minor losses

$$p_1 - p_2 = \sum K \frac{\rho V^2}{2}$$

$$\frac{p_1}{\rho g} + \frac{V_1^2}{2g} + z_1 = \frac{p_2}{\rho g} + \frac{V_2^2}{2g} + z_2 + \frac{fL}{D_h} \frac{V^2}{2g} + \sum K \frac{V^2}{2g}$$

It's refers to pressure losses encountered by a fluid as it flow through a fitting or a valve in a piping system.

- * Do not disregard these because of the name – they can wreck a poorly designed process!
- * These are frictional losses caused by things *other* than a straight length of pipe or tube.
- * Valves, bends, inlets and outlets, and similar fittings cause “minor” losses.
- * Also called “K-factor losses” because of the variable K used to denote them.

h/losses

TABLE 3.2. Loss coefficients for pipe fittings: inlets, exits, and elbows.

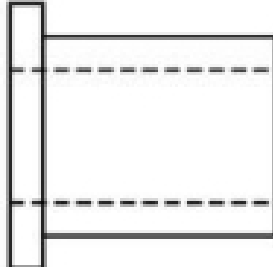
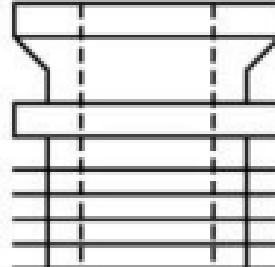
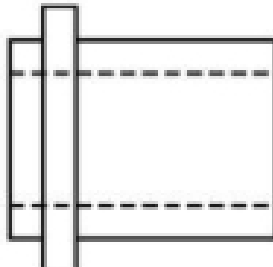
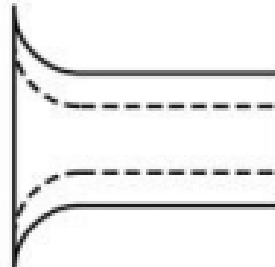
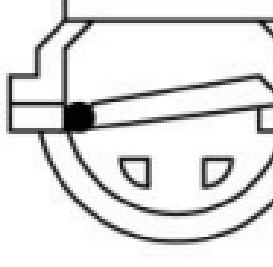
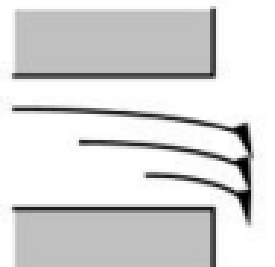
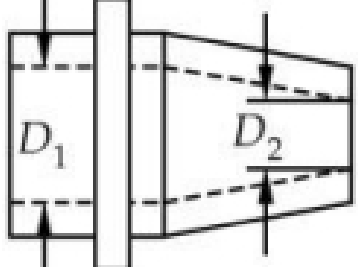
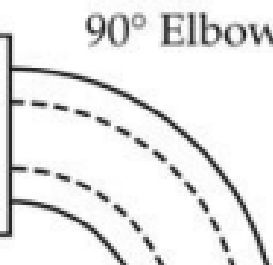
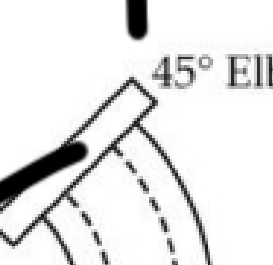
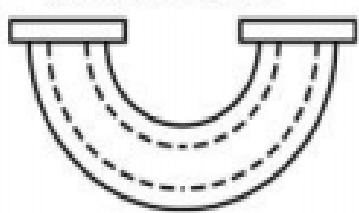
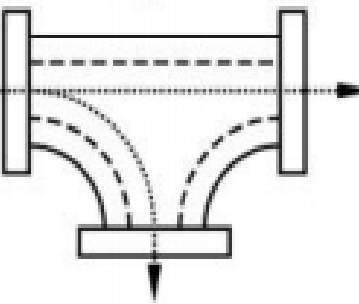
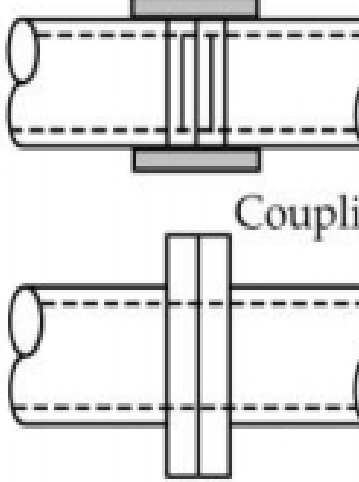
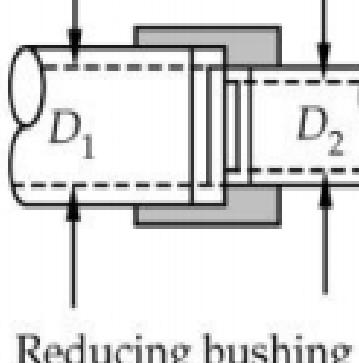
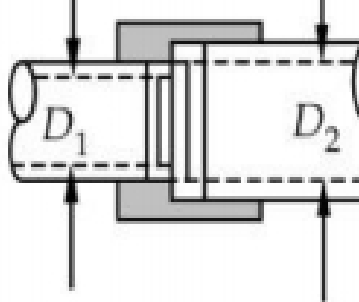
	Square edged inlet $K = 0.5$		Basket strainer $K = 1.3$
	Re-entrant inlet or inward projecting pipe $K = 1.0$		Well rounded inlet or a bell mouth inlet $K = 0.05$
	Foot valve $K = 0.8$		Exit $K = 1.0$
 Convergent outlet or nozzle $K = 0.1(1 - D_2/D_1)$ D_2/D_1 from 0.5 to 0.9			
 90° Elbow	threaded	flanged, welded, glued, bell & spigot	
	regular $K = 1.4$ $K = 1.4(ID)^{-0.53}$ ID from 0.3 to 4 in	regular $K = 0.31$ $K = 0.44(ID)^{-0.23}$ ID from 1 to 25 in	
	long radius $K = 0.75$ $K = 0.75(ID)^{-0.81}$ ID from 0.3 to 4 in	long radius $K = 0.22$ $K = 0.51(ID)^{-0.58}$ ID from 1 to 23 in	
 45° Elbow	regular $K = 0.35$ $K = 0.35(ID)^{-0.14}$ ID from 0.3 to 4 in	long radius $K = 0.17$ $K = 0.22(ID)^{-0.14}$ ID from 1 to 23 in	

TABLE 3.2 continued. Loss coefficients for pipe fittings: elbows, T-joints, and couplings

	threaded	flanged, welded, glued, bell & spigot
 Return bend	regular $K = 1.5$ $K = 1.5(ID)^{-0.57}$ ID from 0.3 to 4 in	regular $K = 0.3$ $K = 0.43(ID)^{-0.26}$ ID from 1 to 23 in long radius $K = 0.2$ $K = 0.43(ID)^{-0.53}$ ID from 1 to 23 in
 T joint	line flow $K = 0.9$ all sizes ID from 0.3 to 4 in branch flow $K = 1.9$ $K = 1.9(ID)^{-0.38}$ ID from 0.3 to 4 in	line flow $K = 0.14$ $K = 0.27(ID)^{-0.46}$ ID from 1 to 20 in branch flow $K = 0.69$ $K = 1.0(ID)^{-0.29}$ ID from 1 to 20 in
 Coupling	$K = 0.08$ $K = 0.083(ID)^{-0.69}$ ID from 0.4 to 4 in	$K = 0.08$ ID from 0.3 to 23 in
 Reducing bushing	$K = 0.5 - 0.167(D_2/D_1) - 0.125(D_2/D_1)^2 - 0.208(D_2/D_1)^3$ $0.25 < D_2/D_1 < 1$	
 Sudden expansion	$K = ((D_2/D_1)^2 - 1)^2$ $1 < D_2/D_1 < 5$	

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TABLE 3.2 continued. Loss coefficients for pipe fittings: valves.

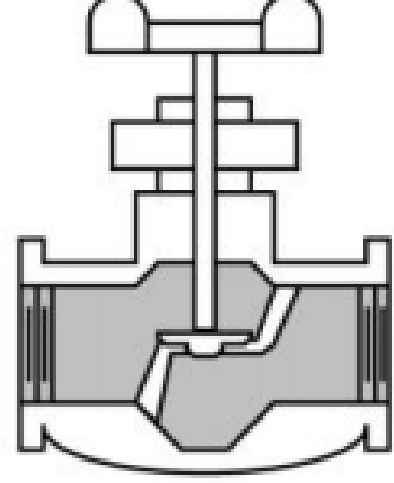
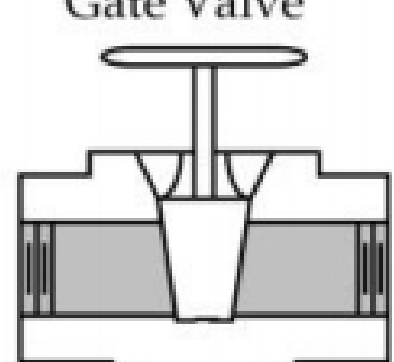
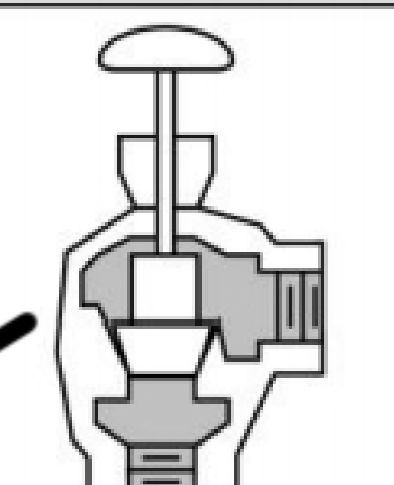
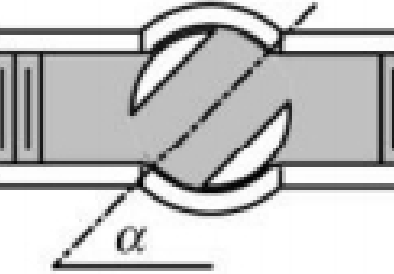
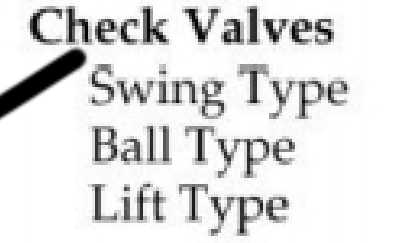
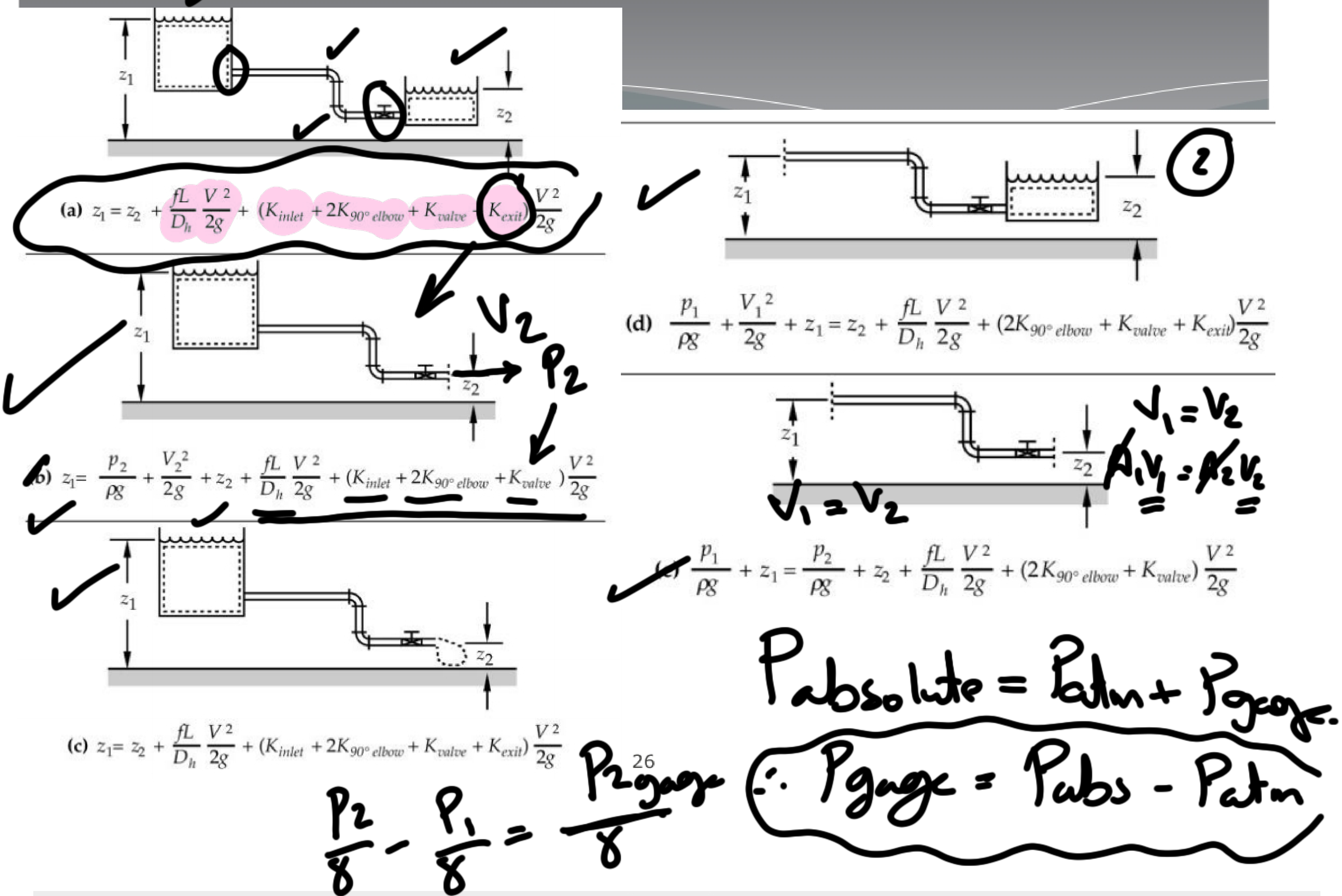
	threaded	flanged, welded, glued, bell & spigot															
 Globe valve	<u>fully open $K = 10$</u> $K = \exp\{2.158 - 0.459 \ln(ID) + 0.259[\ln(ID)]^2 - 0.123[\ln(ID)]^3\}$ ID from 0.3 to 4 in	<u>fully open $K = 10$</u> $K = \exp\{2.565 - 0.916 \ln(ID) + 0.339[\ln(ID)]^2 - 0.01416[\ln(ID)]^3\}$ ID from 0.3 to 4 in															
 Gate Valve	<u>fully open $K = 0.15$</u> $K = 0.24(ID)^{-0.47}$ ID from 0.3 to 4 in	fully open $K = 0.15$ $K = 0.78(ID)^{-1.14}$ ID from 1 to 20 in															
 Angle Valve	All sizes																
	<table><tr><td>Fraction closed</td><td>0</td><td>1/4</td><td>3/8</td><td>1/2</td><td>5/8</td><td>3/4</td><td>7/8</td></tr><tr><td>$K = 0.15$</td><td>0.26</td><td>0.81</td><td>2.06</td><td>5.52</td><td>17.0</td><td>97.8</td><td></td></tr></table>		Fraction closed	0	1/4	3/8	1/2	5/8	3/4	7/8	$K = 0.15$	0.26	0.81	2.06	5.52	17.0	97.8
Fraction closed	0	1/4	3/8	1/2	5/8	3/4	7/8										
$K = 0.15$	0.26	0.81	2.06	5.52	17.0	97.8											
 Ball Valve	fully open $K = 2.0$ $K = 4.5(ID)^{-1.08}$ ID from 0.6 to 4 in	fully open $K = 2.0$ $K = \exp\{1.569 - 1.43 \ln(ID) + 0.8[\ln(ID)]^2 - 0.137[\ln(ID)]^3\}$ ID from 1 to 20 in															
 Check Valves Swing Type Ball Type Lift Type	$K = 2.5$ $K = 70.0$ $K = 12.0$	$K = 2.5$ $K = 70.0$ $K = 12.0$															

FIGURE 3.7.

Modified Bernoulli equation written for various systems.



3.6 – Series piping systems

- * A continuous flow path made up of different diameter and/or roughness pipes is a series piping system.
- * You will either know the volumetric flow rate (Type I) or the pressure drop (Type II) and have to calculate the other.

$Q = \checkmark$



FIGURE 3.11. A series piping system.

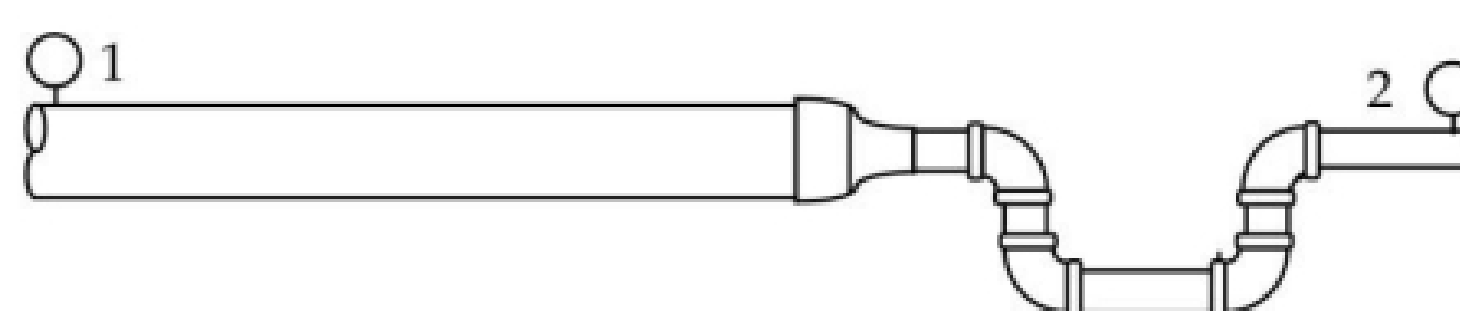


FIGURE 3.12. A series piping system with flow rate unknown.

3.7 – Noncircular paths

- * Circular pipes and tubes are widespread and preferred, but some different configurations are unavoidable.
- * The most common are the annulus and the rectangular duct, such as for forced air.
- * If you run across these, or even stranger flow paths, you can look them up or try to derive the governing equations.

$$V_z = \left(-\frac{dp}{dz} \right) \left(\frac{R^2}{4\mu} \right) \left[1 - \left(\frac{r}{R} \right)^2 - \frac{1 - \kappa^2}{\ln(\kappa)} \ln \frac{r}{R} \right] \quad \left(\begin{array}{l} \text{laminar flow} \\ \text{annular duct} \end{array} \right) \quad (3.29)$$

where $\kappa = OD_p / ID_a$. (See Problem 3.34 for a detailed derivation of this equation.) The volume flow rate is found by integrating Equation 3.29 over the cross section:

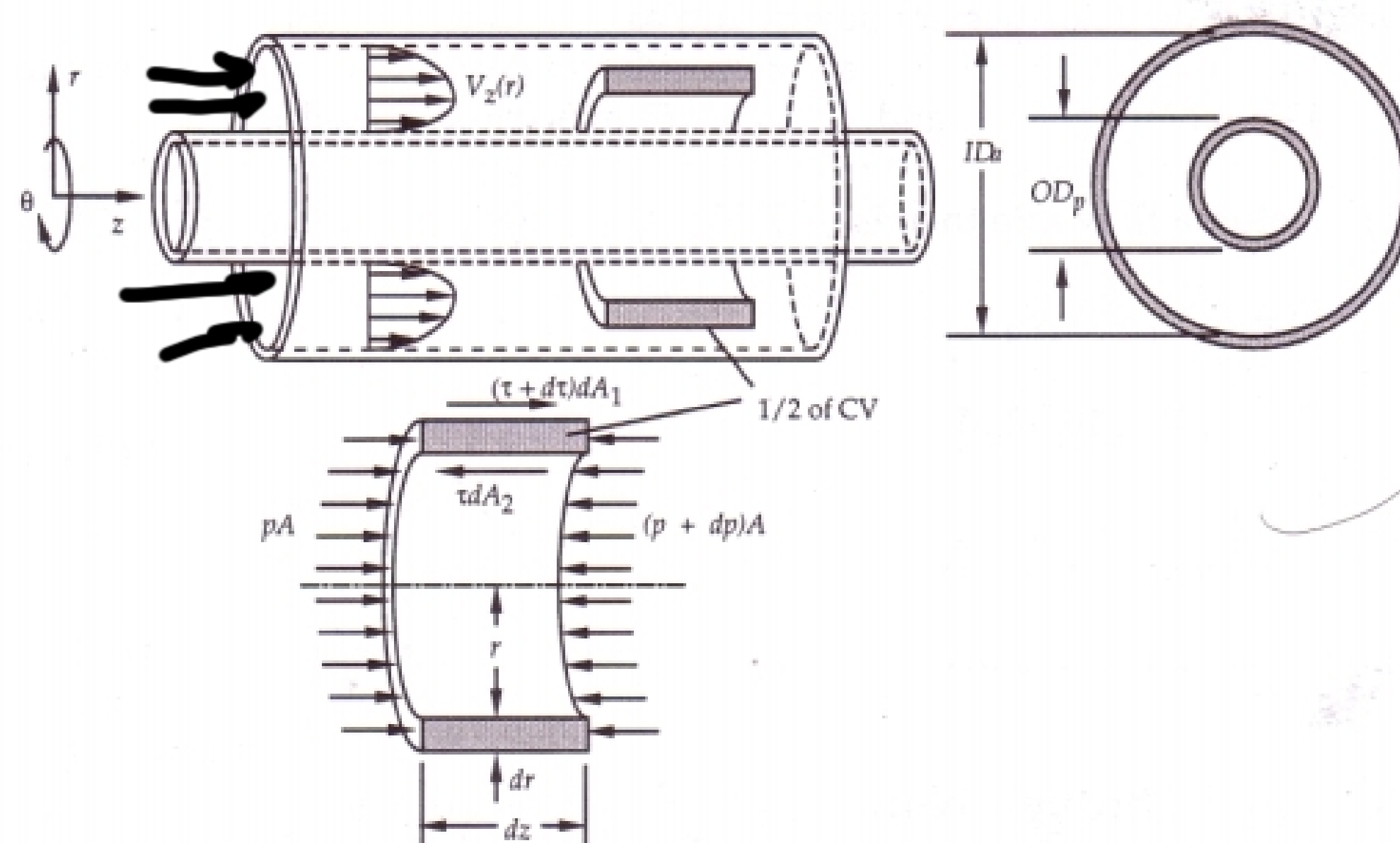


FIGURE 3.12. Laminar flow in an annulus.

$$Q = \int_0^{2\pi} \int_{\kappa R}^R V_z r dr d\theta$$

which becomes

$$Q = \int_0^{2\pi} \int_{\kappa R}^R \left(-\frac{dp}{dz} \right) \left(\frac{R^2}{4\mu} \right) \left[1 - \left(\frac{r}{R} \right)^2 - \frac{1 - \kappa^2}{\ln(\kappa)} \ln \frac{r}{R} \right] r dr d\theta$$

Integrating gives the volume flow rate as

$$Q = \left(-\frac{dp}{dz} \right) \left(\frac{\pi R^4 (1 - \kappa^2)}{8\mu} \right) \left(1 + \kappa^2 + \frac{1 - \kappa^2}{\ln(\kappa)} \right) \quad (3.30)$$

$$V = \frac{Q}{A} = \frac{Q}{\pi(R^2 - \kappa^2 R^2)} = \frac{Q}{\pi R^2(1 - \kappa^2)}$$

or

$$V = \left(-\frac{dp}{dz} \right) \left(\frac{R^2}{8\mu} \right) \left(1 + \kappa^2 + \frac{1 - \kappa^2}{\ln(\kappa)} \right) \quad (3.31)$$

The hydraulic diameter for the annular flow section is

$$D_h = \frac{4A}{P} = \frac{4(\pi(ID_a/2)^2 - \pi(OD_p/2)^2)}{\pi(ID_a) + \pi(OD_p)}$$

ID
OD

which simplifies to

$$D_h = ID_a - OD_p \quad (3.32)$$

Equation 3.8a relates the pressure drop to the friction factor:

$$dp = - \frac{\rho V^2}{2g_c} \frac{f dz}{D_h} \quad (3.8a)$$

Combining Equations 3.8a, 3.31 and 3.32, after considerable simplification we get:

$$\frac{1}{f} = \frac{\text{Re}}{64} \left(\frac{1 + \kappa^2}{(1 - \kappa)^2} + \frac{1 + \kappa}{(1 - \kappa)\ln(\kappa)} \right) \quad (3.33)$$

where

$$\text{Re} = \frac{VD}{\nu} = \frac{V(ID_a - OD_p)}{\nu}$$

$\nu = \mu/\rho$
 m^2/sec

Laminar Flow of a Newtonian Fluid in a Rectangular Duct

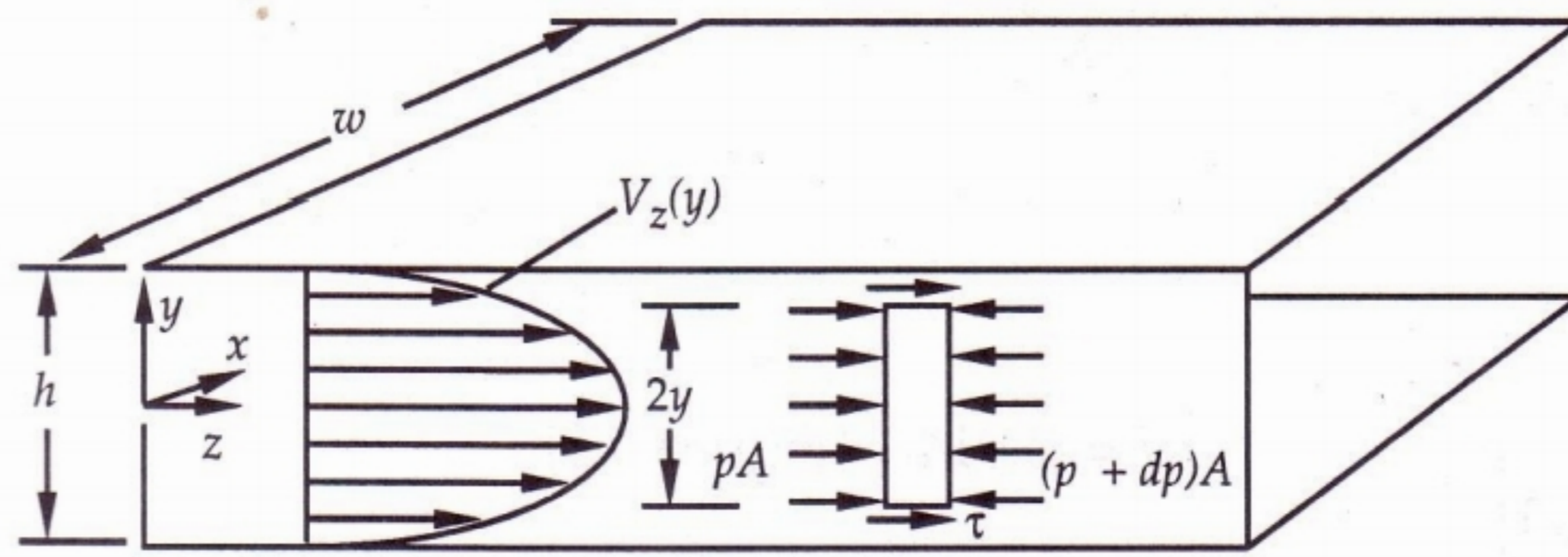


FIGURE 3.13. Laminar flow through a rectangular duct.

$$V_z = \left(-\frac{dp}{dz} \right) \left(\frac{h^2}{2\mu} \right) \left(\frac{1}{4} - \frac{y^2}{h^2} \right) \quad \left(\begin{array}{l} \text{laminar flow} \\ \text{2-D rectangular duct} \end{array} \right) \quad (3.34)$$

(For details, see Problem 3.37.) The volume flow rate is found by integrating the velocity V_z over the cross sectional area

$$Q = \int_0^w \int_{-h/2}^{+h/2} \left(-\frac{dp}{dz} \right) \left(\frac{h^2}{2\mu} \right) \left(\frac{1}{4} - \frac{y^2}{h^2} \right) dy dx$$

Integrating and simplifying, we find

$$Q = \frac{h^3 w}{12\mu} \left(-\frac{dp}{dz} \right) \quad (3.35)$$

The average velocity then becomes

$$V = \frac{Q}{A} = \frac{h^2}{12\mu} \left(-\frac{dp}{dz} \right) \quad (3.36)$$

From Equation 3.8a, which relates the pressure loss to the average velocity in a duct for any cross section, we have

$$dp = - \frac{\rho V^2}{2g_c} \frac{f dz}{D_h} \quad (3.8a)$$

Also, for a 2-dimensional duct, the hydraulic diameter is

$$D_h = \frac{4A}{P} = \frac{4hw}{2h + 2w} \approx \frac{4hw}{2w}$$

or $D_h = 2h$ (3.37)

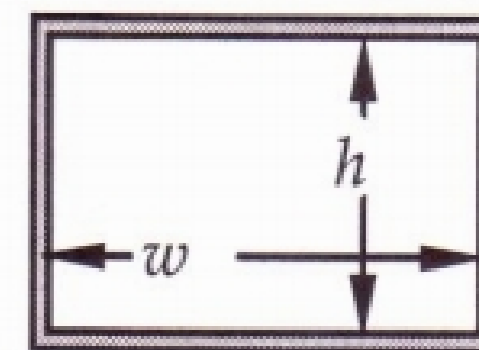
Combining Equations 3.8a, 3.36, and 3.37 gives

$$f = \frac{96\mu g_c}{\rho V D_h} = \frac{96\mu g_c}{\rho V (2h)}$$

or $f = \frac{96}{\text{Re}}$ (3.38)

$$\text{Re} = \frac{\rho V (2h)}{\mu}$$

Rectangular Duct



$$A = wh$$

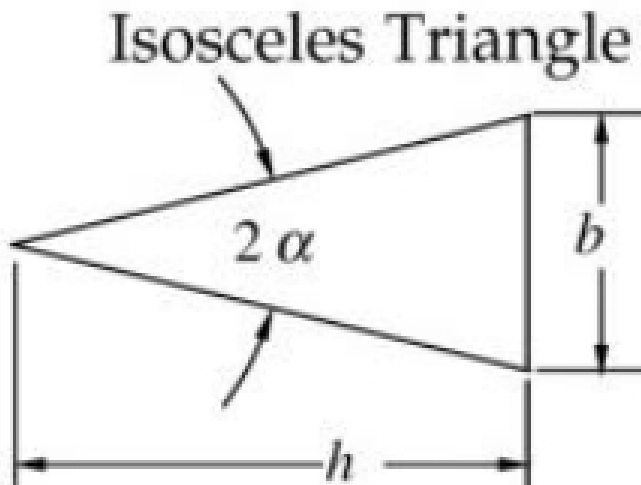
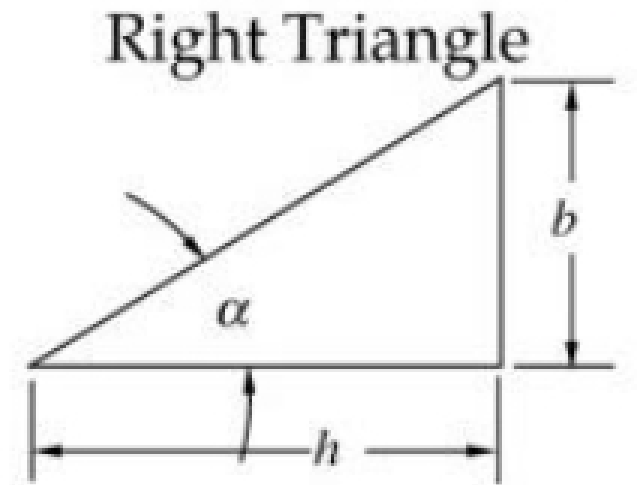
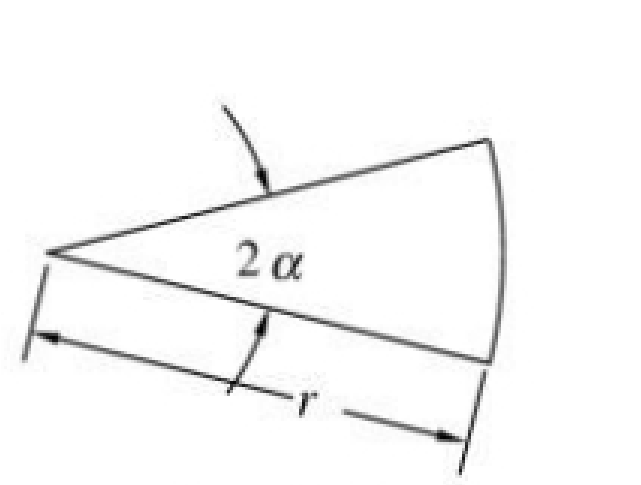
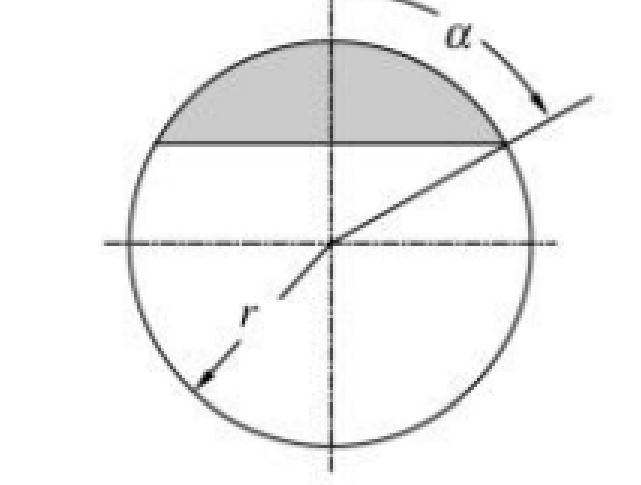
$$P = 2w + 2h$$

h/w

f·Re

0	96	2-D duct
0.05	89.81	
0.1	84.68	
0.125	82.34	
0.167	78.81	
0.25	72.93	
0.4	65.47	square
0.5	62.19	
0.75	57.89	
1	56.91	

TABLE 3.5. Friction factor-Reynolds number product for laminar flow through various noncircular cross sections.

Isosceles Triangle		Right Triangle		Circular Segment		Circular Sector	
							
$A = bh/2$ $P = \tan^{-1}(b/2h)$		$A = bh/2$ $P = b + h + (b + h)^{1/2}$		$A = \alpha r^2$ $P = 2r(1 + \alpha)$		$A = r^2(\alpha - \sin \alpha \cos \alpha)$ $P = 2r(\alpha + \sin \alpha)$	
α	$f \cdot \text{Re}$	$f \cdot \text{Re}$		α	$f \cdot \text{Re}$	α	$f \cdot \text{Re}$
0	48.0	48.0		0	62.2	0	48.0
10	51.6	49.9		10	62.2	10	51.8
20	52.9	51.2		20	62.3	20	54.5
30	53.3	52.0		30	62.4	30	56.7
40	52.9	52.4		40	62.5	40	58.4
50	52.0	52.4		60	62.8	50	59.7
60	51.1	52.0		90	63.1	60	60.8
70	49.5	51.2		120	63.3	70	61.7
80	48.3	49.9		150	63.7	80	62.5
90	48.0	48.0		180	64.0	90	63.1

